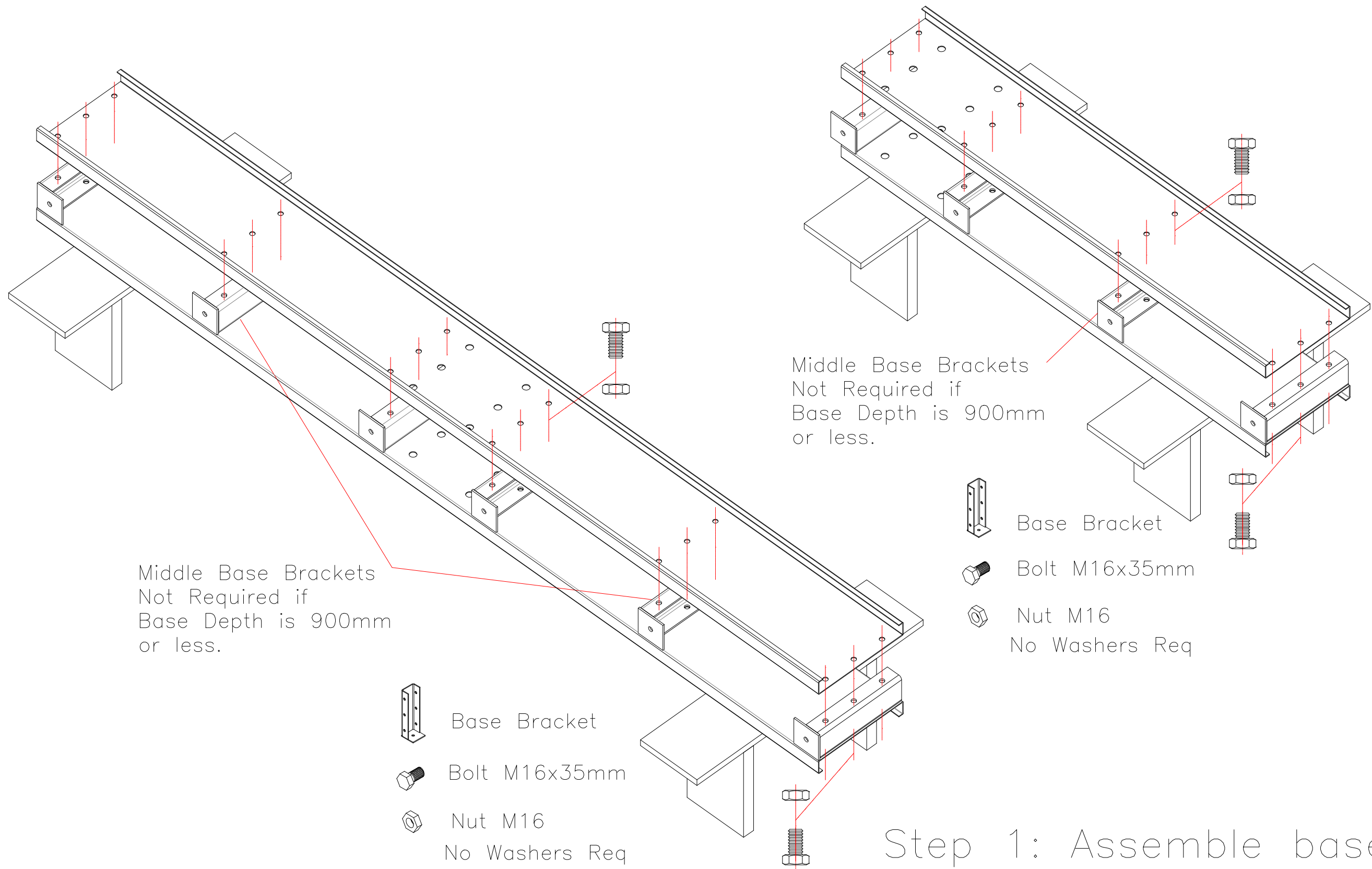
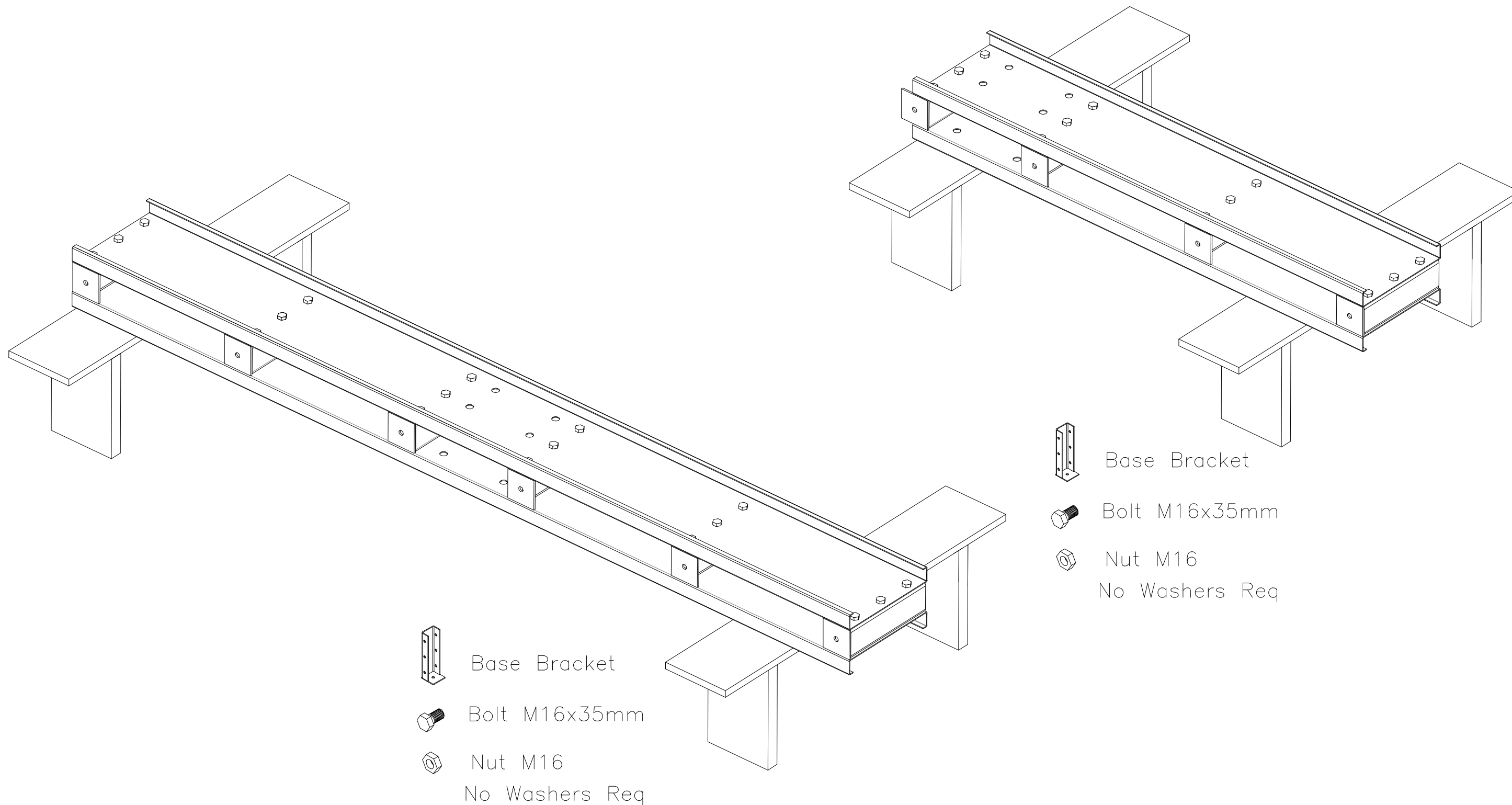




Step 1: Assemble base
without tightening the bolts

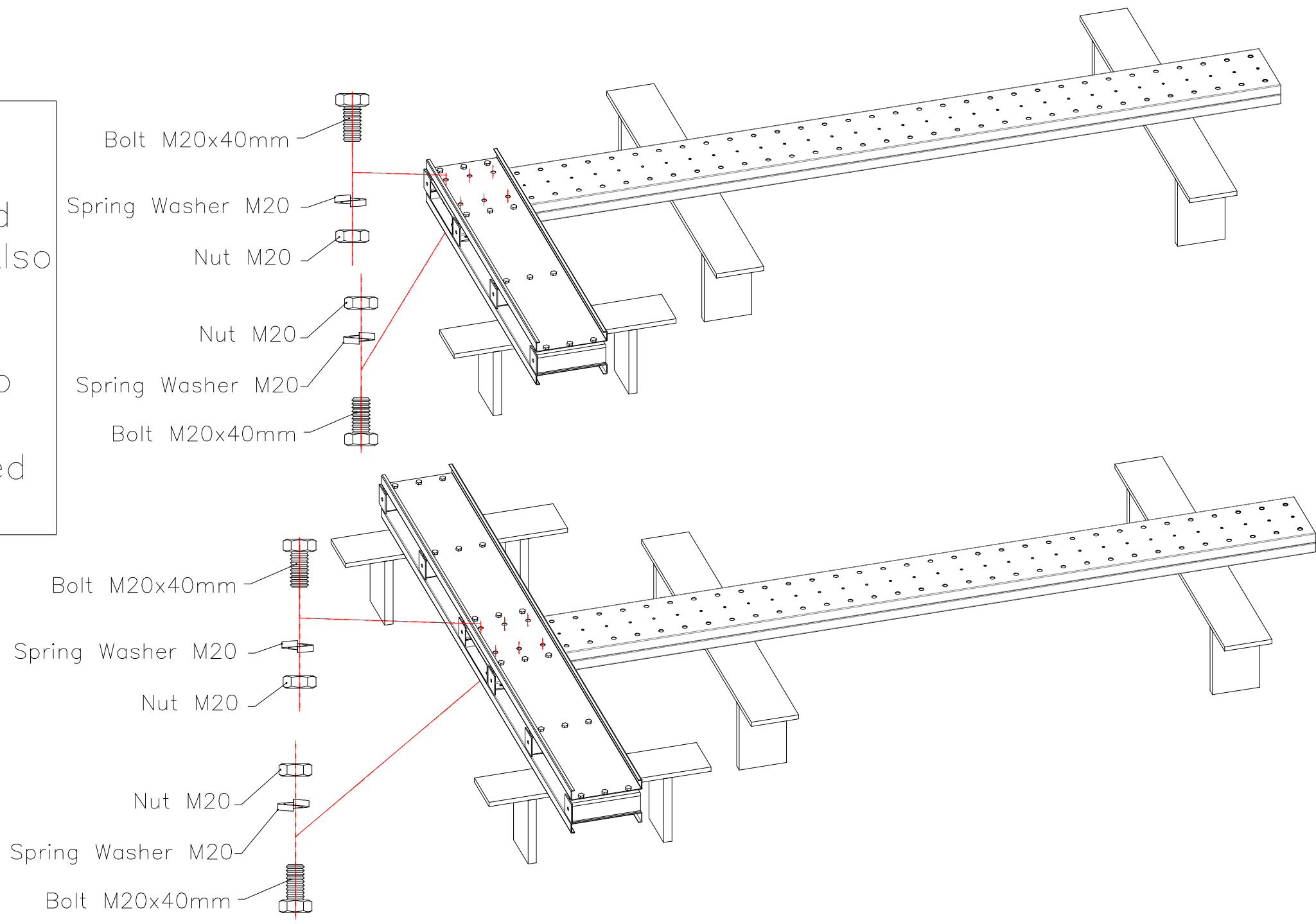
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Drawing No :Page1of 6 Unit :mm	NO.	DATE	DESCRIPTION			
Design By :	Date:2018/08/13	Verified By :	Date:2018/08/13			



Step 2: Base assembled
(bolts not tightened)

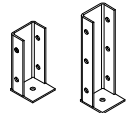
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Design By :	Date:2018/08/13	Verified By :	Date:2018/08/13			

Attention:
Do Not Tighten Any Bolts
Until Bases Are Inserted And
The M20x40mm Bolts Are Also
Inserted.
*Important:
Bolts are to be tightened to
80 ft-lbf(108Nm)
All M20 Bolts To Be Checked
With a Torque Wrench.

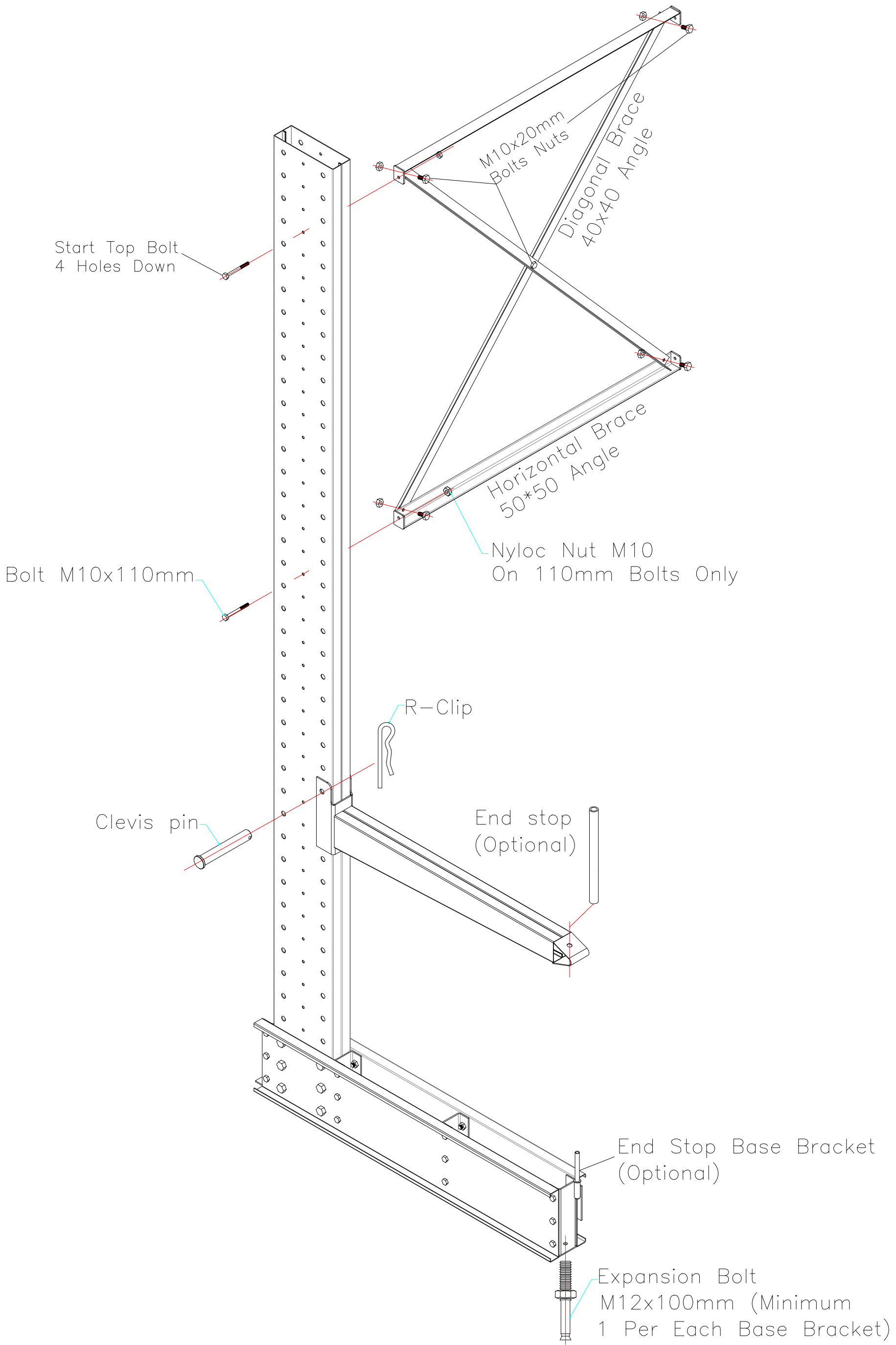


Step 3: Insert column into base and insert
all M20x40mm bolts. Tighten with spring washer and nut.

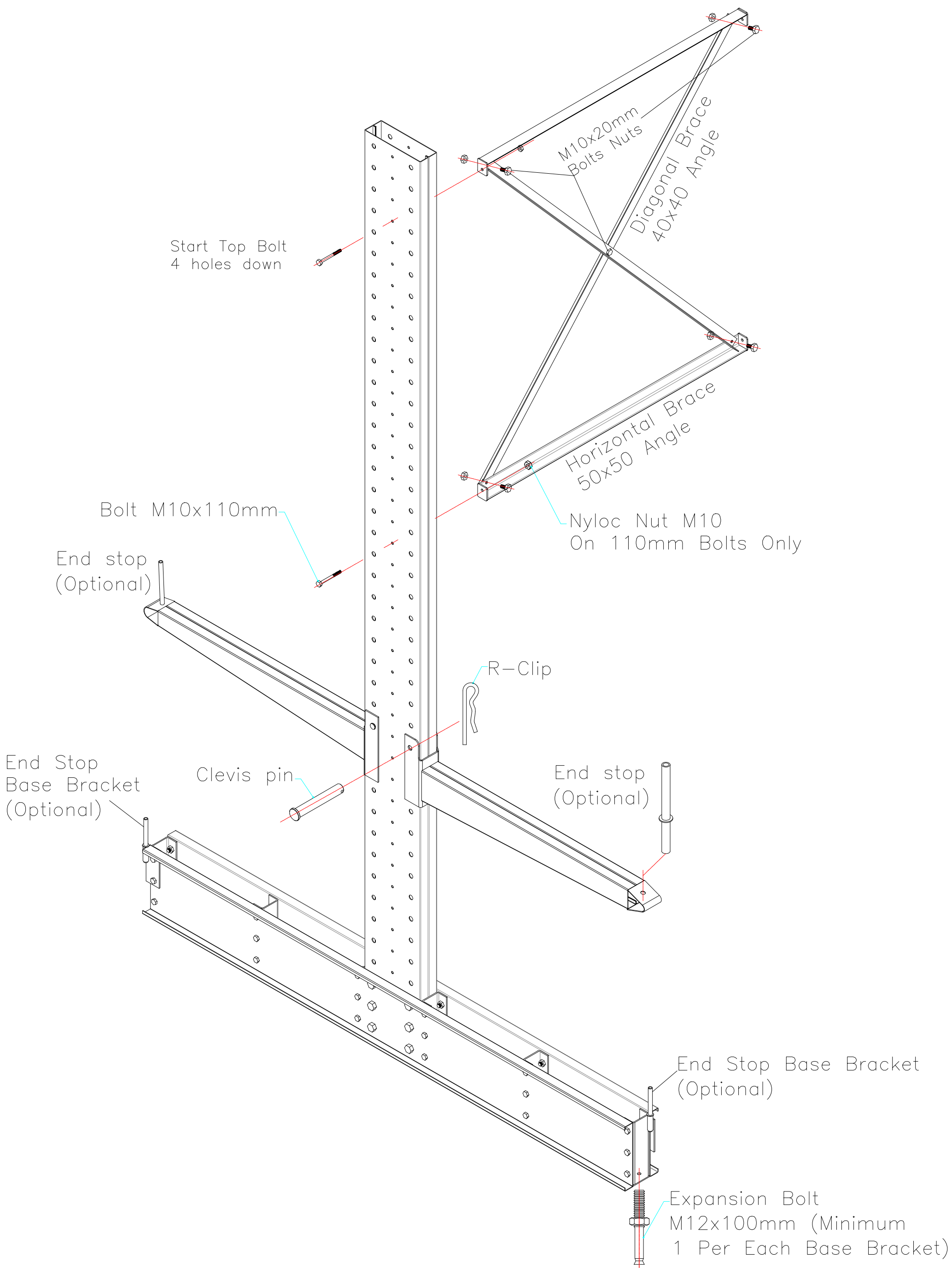
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Drawing No :Page3of 6 Unit :mm	NO.	DATE	DESCRIPTION	BORACS		
Design By : Date:2018/08/13	Verified By :	Date:2018/08/13				

Part	Specification		Single Base 900mm DEEP OR LESS		Single Base OVER 900 DEEP		Double Base 900mm DEEP OR LESS		Double Base OVER 900 DEEP	
			Quantities		Quantities		Quantities		Quantities	
		Qty Holes Per Side	215	300/350	215	300/350	215	300/350	215	300/350
	Base Bracket	215 Hlgh = 2 300 Hlgh = 3 350 Hlgh = 3	3	3	4	4	4	4	6	6
	Bolt M16x35mm		12	18	16	24	16	24	24	36
	Nut M16		12	18	16	24	16	24	24	36
	Bolt M20x40mm		8	12	8	12	8	12	8	12
	Nut M20		8	12	8	12	8	12	8	12
	Spring Washer M20		8	12	8	12	8	12	8	12
	Expansion Bolt M12x100mm		3	3	4	4	4	4	6	6

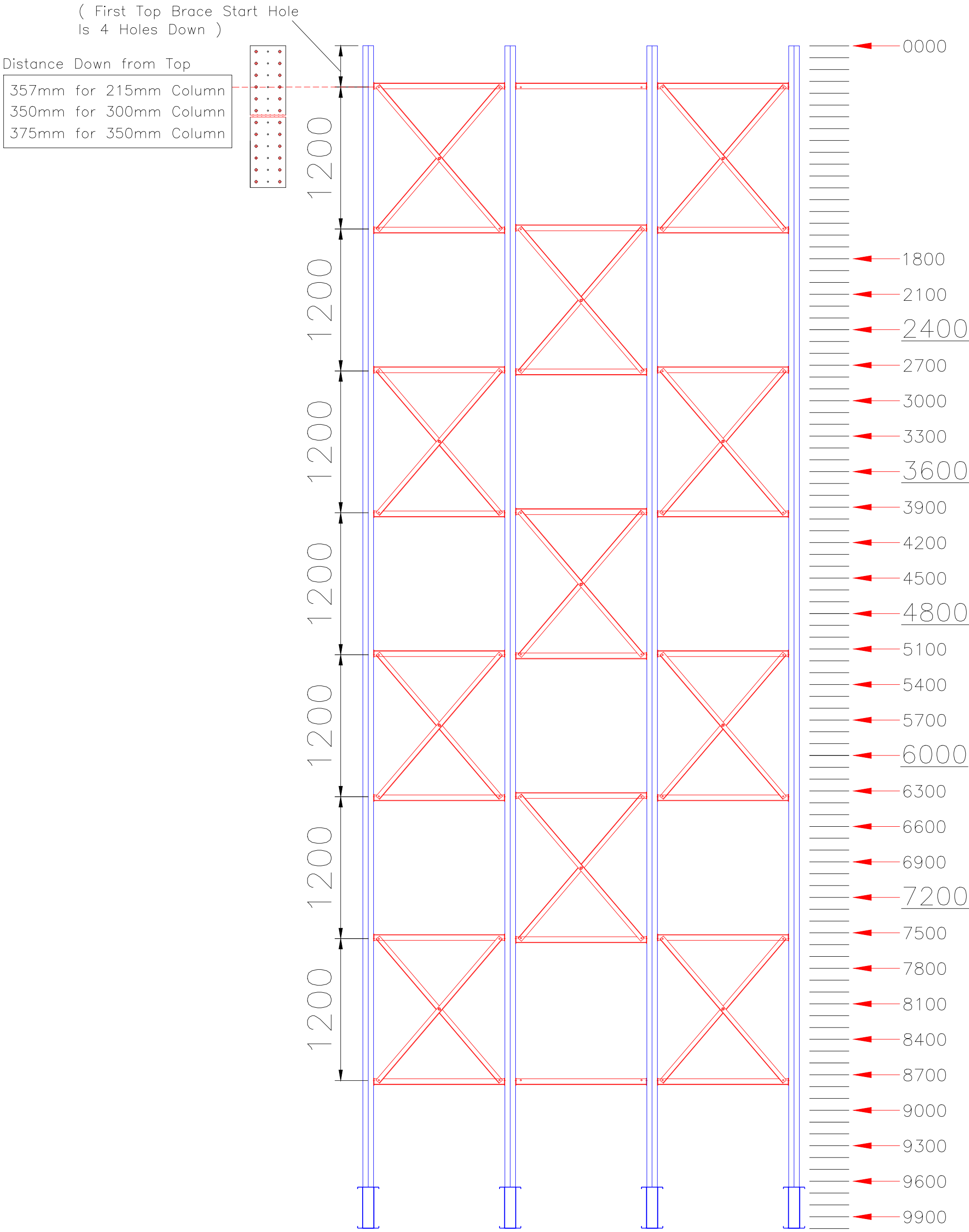
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Design By :	Date:2018/08/13	Verified By :	Date:2018/08/13			



Customer :	2			4		
Drawing Title :Cantilever	1			3		
Drawing No :Page5of 6 Unit :mm	NO.	DATE	DESCRIPTION			
Design By : Date:2018/08/13	Verified By : Date:2018/08/13					



Customer :	2			4		
Drawing Title :Cantilever	1			3		
Drawing No :Page1of 6 Unit :mm	NO.	DATE	DESCRIPTION			
Design By : Date:2018/08/13	Verified By : Date:2018/08/13					



Customer :	2			4		
Drawing Title :Cantilever	1			3		
Drawing No :Page6of 6 Unit :mm	NO.	DATE	DESCRIPTION			
Design By :	Date:2018/08/13	Verified By :		Date:2018/08/13		

